Work Orde		661			*8	3166	1*							Page 1
Revision ID: Item Name:	D412-726-24 Wearplate LH/	'RH			Accept	*	N 900	<u>040</u>	100)*	Setup	Start Stop	*N:	S1* S2*
Start Date: Required Date: Reference:	16/03/2012 30/03/2012	Start Qty: Req'd Qty:		*7			Cust Item 1 Customer:	D:						
Approvals:	Process Plan	n: MLJ		Date: \2 \	63 Tooling: SPC (Y/N	D:		ate: ate:		_	Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center ID)	Operation Description			Set Up Run H		Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr N/A	Revi	ision Nbr N/A							•					
*100 *100* DC Document Control	,	DOCUMENT C Me Pho	mo	file and create	0.00 0.00 abels per PPP D412-726	5-241 CHG00	165	alutr	7	*	G	me	5 1/2 (2	- <u>5-17</u>)
*110 *110* Packaging Packaging		Pick Kit Me	no		0.00						4] [[4]]	<u>/7 (</u>	2)
120 *120* QC Quality Control		QC4- 100% Insp		completeness	0.00	S That	\bigcirc			Q)	·			

Dart A	Aerospac	e Ltd
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W/O:			V	ORK ORDER CHANG	ES					*
DATE	STEP	PROC	CEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		·								
										
Part No:		PAR #:	_ Fault Ca	egory:	_ NCR	: Yes N	lo DQA	.:	_ Date: _	
	R	esolution:	_ Disposit	on:	_ QA:	N/C Clo	sed:		Date:	
NCR:		W	ORK OR	DER NON-CONFORMA	NCE	(NCR)				
DATE	STEP	Description of NC		Corrective Action Section	on B	Ciam 9	Verific		Approval	Approval
DAIL	<u> </u>	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	on C	Chief Eng	QC Inspector
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Work Ord		661		*816	361*							Page 2
Item ID: Revision ID:	D412-726-24			Accept	*N900	040	1100	ገ*	Setup	Start Stop	IV	S1*
Item Name: Start Date: Required Date Reference:	Wearplate LH. 16/03/2012 : 30/03/2012	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item 1 Customer:	D:						S2*
Approvals:	Process Pla	n:	Date:	Tooling:	D:	ate:			Run	Start	1/1	R1*
	QC:		Date:	SPC (Y/N):	D:	ate:				Stop	*N	R2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accep Qty	t Re Qt		Reject Number	Insp. Stamp
130 Packaging		Packaging Memo		0.00				2x				X
Packaging		Identify and p 241Location:	pack for shipping as per	PPP D412-726- v:							D	-5-17
140 *140*		QC21- Final Inspection -	Work Order Release	0.00						121	15/1	174
QC Quality Control		Мето		0.00								·V)

Dart Aerospace L	td
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W/O:			V	ORK ORDER CHANG	ES			*
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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					·			
Part No	·	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQA:	Date: _	
	R	esolution:	Disposit	ion:	_ QA: N/C Cld	sed:	Date: _	
NCR:		\	WORK OR	DER NON-CONFORMA	NCE (NCR)		•
DATE	STEP	Description of NC	1	Corrective Action Section	on B Sign &	Verification	Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Date	Section C	Chief Eng	QC Inspector
					,			
		·						

Picklist Print

March-16-12 1:54:21 PM

Work Order ID: 81661

81661

Parent Item:

D412-726-241

D412-726-241

Parent Item Name: Wearplate LH/RH

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: 1P	PP Rev:A05.05.1	12New issueKJ/JL	.M										
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Status Issued	
AN3-5A		Purchased	No			120	Each	1,168.000	40	80	· *:		
AN3=5A									**	mi	2/180	361	
				<u>Location</u>		Lo	oc Oty	Loc Code					
		•		ST350			1168				_		¥
					115371		46		-	MI.	_		
					117423 118626		204 218		_		_		
					119355	,	200		_		_	٠	
					120187 /		500			A	_		
AN960 <u>JD10</u> L	NAS1149D0332J	Purchased	No			120	Each	0.0000	40	80			
*AN960.ID	101 *					2	•		** /	1/1904	2/66	M12/0	//
D3321-1		Manufactured	No			120	Each	5.0000	0	2	7 ~		5
D3391-1 Wearplate,LH Fwd RH Mid		r				Care Marie			**		~·	Er_	
				Location		<u>Lo</u>	c Oty	Loc Code					
				ST498		α·.	5		· 	-/ 3	→ -		
					24633				a de la companya de l	1465	ر ر		
D3321-2		Manufactured	No			120	Each	4.0000	1)	2			4
/*D33321-2*		ē.							**				
Wt-4- DILE: ALTINCA		1											

Wearplate,RH Fwd LH Mid

Loc Code Location Loc Qty ST498 23344

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DATE	STEP	PRO	CEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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						·····			
Part No	•	PAR #:	Fault Categ	jory:	_ NCR: Yes	No DQ	A:	_ Date: _	
	R	esolution:	Disposition	n:	_ QA: N/C C	osed:		Date: _	· · · · · · · · · · · · · · · · · · ·
NCR:		V		R NON-CONFORMA	<u>-</u>	R)			
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	Sign 8	Secti	cation ion C	Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng	Date				
		·							
- ``<u>-</u>,						,			

Picklist Print

March-16-12 1:54:21 PM

81661

Parent Item:

Work Order ID: 81661

D412-726-241

Parent Item Name: Wearplate LH/RH

D412-726-241

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 2.00

Required Qty: 2.00

D3321-3

D3391-3

Manufactured

No

120

Each

22.0000

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[4/s/120)

Page 2

LocationLoc OtyLoc CodeST497A22

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Dart Aerospace Ltd	t Aerospace Ltd
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W/O:			W	ORK ORDER CHAN	IGES				
DATE	STEP	PRO	CEDURE CH	ANGE	Ву		Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					 - -			,	
Part No	:	PAR #:	Fault Ca	tegory:	NCR: Y	es N	o DQA:	Date: _	
	R	esolution:	Disposit	ion:	QA: N/C	Clos	sed:	Date: _	
NCR:		\	WORK OR	DER NON-CONFORI	MANCE (N	CR)			
		Description of NC		Corrective Action S	ection B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate	Section C	Chief Eng	QC Inspector
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REFERENCE ONLY

4.0 **WEIGHT AND BALANCE**

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 **PARTS LIST**

Qty -111	Qty -141	Qty -142	Qty -211	Qty /	Part Number	Description
	-141	-142	-211	7241	D440 700 444	MEADDLATE KIT (005/040/440
Х					D412-726-111	WEARPLATE KIT (205/212/412
						Standard Skidtubes)
1	Х				D412-726-141	WEARPLATE KIT (205/212/412
						Standard Skidtubes), LH
		X			D412-726-142	WEARPLATE KIT (205/212/412
						Standard Skidtubes), RH
			X		D412-726-211	WEARPLATE KIT (412 Float
					 	Skidtubes)
				Х	D412-726-241	WEARPLATE KIT (412 Float
						Skidtubes), LH/RH
1	1				D3315-1	WEARPLATE (LH FWD)
1		1			D3315-2	WEARPLATE (RH FWD)
1	1				D3315-3	WEARPLATE (LH CENTER)
1		1			D3315-4	WEARPLATE (RH CENTER)
1	1				D3315-5	WEARPLATE (LH AFT)
1		1			D3315-6	WEARPLATE (RH AFT)
			2	٨.1.	D3321-1	-WEARPLATE (LH FWD, RH MIDDLE)
			2	£_1	D3321-2	-WEARPLATE (RH FWD, LH MIDDLE)
			2	11	D3321-3	WEARPLATE (AFT END)
				100		
80	40	40	80	40	AN3-5A	BOLT
80	40	40	80	T 40	AN960JD10L /	WASHER